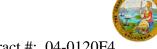
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 69.yy

DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000139 **Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island Dated: 15-May-2007

Location: Changxing Island, Shanghai, China

NCR's: 0/2**Submittals(New / Total): CWR's:** 0 / 0 **HSR's:** 0/0 **Item** Title **Detail** 1 QA observed welding of the following PQR: Major component movement

HP200784, 1G SAW using the Closed-rib Gantry with JF-B+JW-3 electrode, welding is complete

> qualifications: 30 FCAW welded - 21 accepted by Moody = 70% acceptance rate 18 SMAW welded - 3 accepted by Moody = 17% acceptance rate

> QA observed Moody International conducting the following welder

2 SAW welded - 2 accepted by Moody = 100% acceptance rate The test plates still require both RT and mechanical testing

2 Other important observations QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including

welders, ZPMC QC and ABF Representatives:

Closed-rib: 18 Tower Mock-ups: 64

3 Quality Assurance Inspectors per shift 2 AM (Hasler/Acuna)

0 PM

Inspected By: McClary, David Quality Assurance Inspector

Reviewed By: Lowry, Patrick **QA** Reviewer